

Zylar® 960 is a blend from styrene, butadiene and methylmethacrylate copolymer (MBS). Zylar® 960 is highly transparent, tough and shows a good chemical resistance. Depending on the application, it can be a low density alternative for polycarbonate, PET-G or transparent ABS (MABS). It is suitable for medical applications, food contact statements are available upon request. Zylar® 960 is the grade with the highest toughness at still high transparency.

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	65	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1650	MPa	ISO 527
Yield stress	28	MPa	ISO 527
Yield strain	3.9	%	ISO 527
Nominal strain at break	>50	%	ISO 527
Notched Impact Strength (Charpy), +23°C	16	kJ/m ²	ISO 179/1eA

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	67	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	78	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	60	°C	ISO 306

Other Properties	Value	Unit	Test Standard
ISO Data			
Water Absorption	0.1	%	Sim. to ISO 62
Humidity absorption	0.05	%	Sim. to ISO 62
Density	1050	kg/m ³	ISO 1183

Rheological calculation properties	Value	Unit	Test Standard
ISO Data			
Density of melt	0.934	kg/m ³	-
Thermal Conductivity of Melt	0.175	W/(m K)	-
Spec. heat capacity of melt	2350	J/(kg K)	-

Optical Properties	Value	Unit	Test Standard
ASTM Data			
Haze	2	%	ASTM D 1003
Light Transmittance	89	%	ASTM D 1003

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	60	°C	-
Pre-drying - Time	2	h	-
Melt temperature	200 - 240	°C	-
Mold temperature	30 - 55	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Impact modified, Transparent, Sterilizable, Ethylene Oxide (EtO)
Sterilization, Gamma irradiation sterilization

Chemical Resistance

Radiation Resistance

Certifications

Medical, Biocompatibility ISO 10993, US Pharmacopeia Class VI
Approved, Drug Master File, Long term supply assurance, Food
approval, Food approval 10/2011, Food Contact (FDA)

Features

Copolymer

Applications

Medical

Injection Molding

PREPROCESSING

Pre-drying, Temperature: 60 °C

Pre-drying, Time: 2 h

PROCESSING

Melt temperature, range: 200 - 240 °C

Mold temperature, range: 30 - 55 °C

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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